Work Order ID 59555 Monday, June 07, 2010 4:05:12 PM			- "				Page
Item ID: D4020-1 Revision ID: Item Name: Mesh (350 Basket Long, Base)	Accept				_	Start Stop	
Start Date: 6/7/2010 Start Qty: 3.00 Required Date: 6/11/2010 Req'd Qty: 3.00 Reference:	1001	Cust Item ID: Customer:					
Approvals: Process Plan: Date: Date: Date:	27 Tooling: SPC (Y/N):	Date: Date:				Start Stop	
Sequence ID/ Operation Work Center ID Description	Set Up/ Run Hours	Tool ID Tool #	Plan Code	Accept Qty	Rejec Qty	ct Reject Number	Insp. Stamp
Draw Nbr D4020 A 100 FLOW WATER JET Shear Memo Shear 1-Cut mesh at 96.00" (when mesh QC QC Quality Control	0.00 0.00 is on D3913-041 trim mesh to 0.00 0.00	o finish size) SAD 10-06-		3)		
Identify as per dwg & Stock Location: Packaging Memo Packaging	0.00	SAD 10-06-14	Us	(3)			57.

Dart	Aer	osp	ace	Ltd
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W/O:		WORK ORDER CHANGES								
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No			PAR #: Fault Category: N			NCR: Yes No DQA: Date: _				
	R							Date:		
NCR:		V	VORK OR	DER NON-CO	NFORMANO	E (NCR)			
DATE	STEP	Description of NC Section A	Initial	Corrective Act Action De	escription	Sign &	Verifica Section		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chie	f Eng	Date				
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Work Order ID 59555

Monday, June 07, 2010 4:05:12 PM



Page 2

Item ID:

D4020-1

Accept



Setup Start



Revision ID:

Item Name: Mesh (350 Basket Long, Base)

QC:

Start Date:

6/7/2010

Start Qty: 3.00

Req'd Qty: 3.00

Operation

Description



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Stop

Required Date: 6/11/2010

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Sequence ID/

Work Center ID

140

Memo

Tool ID

Tool # Plan

Code

Accept Qty

Reject Qty

Run

Reject Number

Insp. Stamp

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES							
DATE	STEP	PRO	OCEDURE CI	HANGE		Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC			Section B			n Approval	Approval
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Picklist Print

Monday, June 07, 2010 4:05:17 PM

Work Order ID: 59555

Parent Item:

D4020-1

Parent Item Name:

Mesh (350 Basket Long, Base)

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Date: 6/7/2010

Required Date: 6/11/2010

Page 1

Status

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name M304EX0.75-16F

Expanded Metal Flat SS

Replacement Mfg/ Item ID Purch Purchased

Primary Bin Item Location No

Last Location Route Seq ID 100

Unit of Measure sf

Qty per Kit Total Qty on Hand 1,027.518

Loc Code

Otv

Issued 102.8684

Qty

Date Issued

32.575

SAO

10-06-14

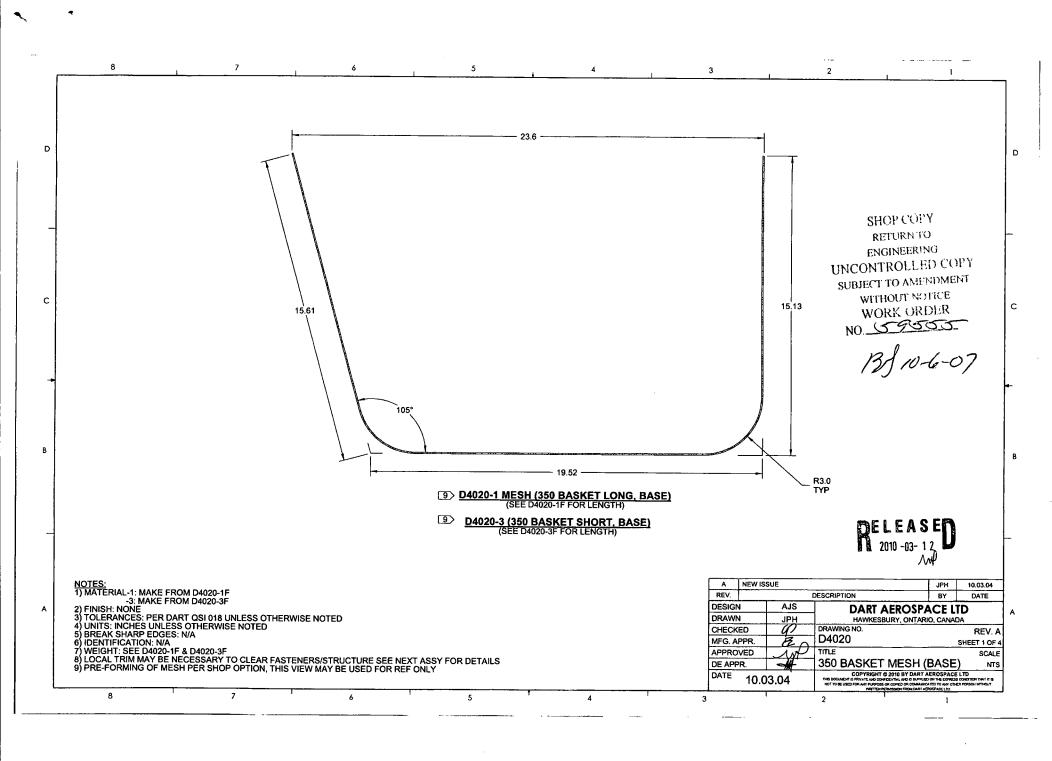
36.5382 131.437753 114809 500 114853 320

Loc Qty

1027.517953 39.542

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES						
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		esolution:						
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		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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W/O:			WC	RK ORDER CHANG	ES						
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DATE	STEP	Description of NC	Description of NC Corrective Action		ion B	Verification	n Approval	Approval			
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D4020-5: 95.25 D4020-7: 56.00 21.75 wlo 59555 2.00 1.25 D4020-7 D4020-5 25.00 44.66 D4020-5 MESH (350 BASKET LONG, LID)
 (LOCAL SECTION MESH SHOWN FOR CLARITY) D4020-7 MESH (350 BASKET SHORT, LID)
 (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT 5: 0.90 IN APPROX DESIGN DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D4020 MFG. APPR. SHEET 2 OF 4 7) WEIGHT -5: 0.80 lbs APPROX APPROVED TITLE SCALE -7: 4.49 lbs APPROX 350 BASKET MESH (BASE)

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DODALENT OF PHYSICAL AND COMPOSITION, AND SUPPLYED ON THE OPPRESS ODERITY
ON TO THE USE OF MAY FERROSPE OF COMPOSITION OF ANY OTHER PHYSICA. 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06. DE APPR. NTS DATE 10.03.04 5 3

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W/O:		WORK ORDER CHANGES										
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0.40 8 R1.44 REF 15.50 2.00 wlo 59555 0.38 5.64 R3.38 9 D4020-11 END MESH, BASKET

1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D4020 MFG. APPR. SHEET 3 OF 4 APPROVED TITLE SCALE 350 BASKET MESH (BASE) DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD DATE 10.03.04

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W/O:			€ .	. •	WORK ORDER CHANGES									
DATE	STEP			į į	PROCEDURE C	HANGE			Ву	Date	Qty	Approval. Chief Eng / Prod Mgr	Approval QC Inspector	
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D4020-1F 95.25 D4020-3F 56.00 5.13 5.13 ~2.25 2.25 48.25 С wlo 59355 2.25 2.25 5.13 (LOCAL SECTION MESH SHOWN FOR CLARITY) (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT -1F: 17.33 lbs APPROX
-3F: 10.16 lbs APPROX
8) TOLERANCE ON XX.XX DIMENSIONS ± 0.06. DESIGN AJS DART AEROSPACE LTD DRAWN JPH DRAWING NO. D4020 CHECKED REV. A MFG. APPR. SHEET 4 OF 4 TITLE APPROVED

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350 BASKET MESH (BASE)

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DE APPR. DATE

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10.03.04

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Dart Aerospace W/O:		WORK ORDER CHANGES								
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